

██████████

Page 1

**Accept**



**Setup Start**

**Stop**

**Abstract**

**Cust Item ID:**

11-11-11

**Customer:**

**Reference:**

**Approvals:**

### Process Plan:

Date: 11/09/01

**Tooling:****Date:**

Run Start

**QC:**

**Date:****SPC (Y/N):**

**Date:**

**Stop**

**Insp.  
Stamp**

Revision Nbr

D4022

A

0.00

0.00

## Purchasing

## Purchasing

## Memo

Issue P/O:

Purchase part as per Dwg D4022

Part #: TC 250-100

Possible Supplier: Weldon

Material release note required

110

Receive & Inspect for Damage & Mat'l Certs

0.00

### Packaging

## Memo

0.00

### Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

✓ **NOTE:** Date & initial all entries

**Work Order ID 73437**

Thursday, September 01, 2011 7:22:43 AM



Page 2

Item ID: D4022-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Pump Mounting Bracket

Start Date: 8/31/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Sublog

(44)

130

Identify as per dwg &amp; Stock Location: 51450

0.00



Packaging

Memo

0.00

Packaging

(4R)

Sp 11-09-9. P.O.

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/12

mk  
11-09-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Thursday, September 01, 2011 7:22:41 AM

Page 1

Work Order ID: 73437



Parent Item: D4022-3



Parent Item Name: Fuel Pump Mounting Bracket

Start Date: 8/31/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B  
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

TC 250-100

Purchased

No

110

Each

0.0000

1

4



Fuel Pump

*Rec'd 9/8/11*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

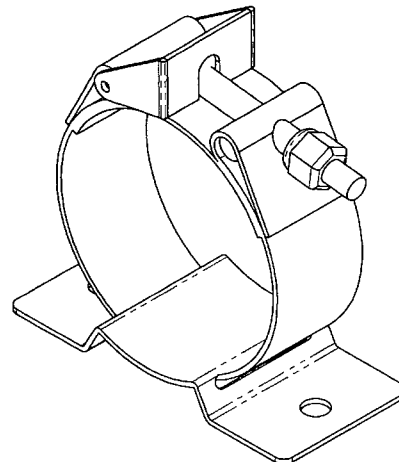
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 7 3437

*CX 11/09/01*

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE ( $\phi$ )
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPACE ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

### D4022-X FUEL PUMP MOUNTING BRACKET

RELEASED  
2010-05-05  
*mp*

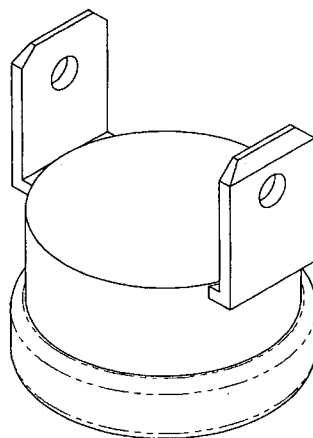
#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN	<i>JS</i>	DART AEROSPACE LTD	
DRAWN	<i>JS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JS</i>	D4022	SHEET 3 OF 4
APPROVED	<i>JS</i>	TITLE	SCALE
DE APPR.	<i>JS</i>	FUEL PUMP	NTS
DATE	10.04.16	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-5	REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	ALTERNATE PART NUMBER	TEMPERATURE WHEN SWITCH OPENS
D4022-5	FARNELL	1006847	3775628	125°F
	HONEST-WELL	T23A125BSR2-15	3775628	125°F
	NEWARK	98K1992	3775628	125°F

### D4022-X THERMAL SWITCH

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

**RELEASED**  
R. 2010-05-05  
WJP

DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4022</b>	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>FUEL PUMP</b>	NTS
DATE	<b>10.04.16</b>	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14797

Purchase Order Date 9/1/2011

PO Print Date 9/6/2011

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC  
20544 CONCESSION # 9,  
RR #2  
ALEXANDRIA, ON K0C 1A0  
CANADA

Contact Name

Vendor Phone

800 355 2157

Vendor Fax

613 525 0925

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

REUSED  
\$

Ship To :

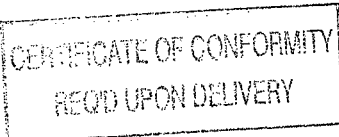
DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	TC 250-100	Fuel Pump	9/9/2011 Yes	4.00 Each	FedEx Overnight	\$24.4000	\$97.60
		Special Inst:	AS PER DWG D4022 REV. A B73437				
2	A8150-B1	Fuel Pump	9/9/2011 Yes	2.00 Each	FedEx Overnight	\$825.0000	\$1,650.00
2	A8150-B1	Fuel Pump	12/16/2011 Yes	2.00 Each	FedEx Overnight	\$825.0000	\$1,650.00
		Special Inst:	AS PER DWG D4022 REV. A B73436 NOTE: FACTORY OVERHAULED ACCEPTABLE				

PO Total:

\$3,397.60



u cl

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 2

Change Date: 9/6/2011

# AEROSPARES ACCESSORIES INC.

20544 CON #9 R.R. #2  
ALEXANDRIA, ONT. K0C-1A0  
TEL 613-525-0924 FAX 613-525-0925

## Invoice

DATE	INVOICE NO.
9/7/2011	21778

<b>BILL TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

<b>SHIP TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB
14797	Net 30	USD	9/7/2011	Federal Express	ALEXANDRIA

ITEM	DESCRIPTION	Blch.	SN	QTY	RATE	AMOUNT
TC250-100	CLAMP ( 2.50 DIA ) NEW WELDON	2779/2820	N/A	4	24.40	97.60T
A8150-B1(25EA)	A8150-B1 FUEL BOOST PUMP	2827	155307/155308	2	825.00	1,650.00T
F/C	NEW OUTRIGHT SALE SHIPPING & HANDLING FEDEX COLLECT	W.B. - 869925974400			0.00	0.00
Business Number: 881274476						
<p>The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.</p> <p>Signature _____</p>						

Thank you for your business.		227.19	
		0.00	
TOTAL		\$1,974.79	

Cores must be rebuildable and should be returned within 15 days for full credit. Thank you.